



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBW6305G11331-3G-03
Job Sheet 198067



Part No: RBW6305G11331-3G-03

Job Qty: 6 pcs

21
9-09

Part Name: Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 9/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G11331-3G Rev. C IPP Rev. A 18.05.08 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	9/20/19		0.25	0.06	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		M ✓
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
140	Conventional Mill - 1 - B4B	1 pcs	9/20/19		0.25	0.25	Conventional Mill - 1 - B4B		De
							Conventional Mill - 2 - B4B		
150	QC 2	1 pcs	9/20/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		



Container No: S205055



Part: RBW6305G11331-3G-03

Job No: 198067

Serial No/Batch: S205055

Revision: C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/13/19

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[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
160 QC 8	1 pcs	9/20/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	19-09-03
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
190 Packaging 3-1 - Stock - B4B 1 pcs		9/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	12
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	

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				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200 QC 21 - SA	1 pcs	9/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	0.46
				QC 21 - SA - 53	21

Part Op 100 - (Fabricate per Drwg) 1-Cut tube to length as per DWG. 2-Deburr
 Descriptions: 140 - (Manufacture as per dwg) 1-Machine as per DWG. 2-Deburr
 150 - (QC2- Inspect parts off machine FAI/FAIB) Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
 160 - (QC8- Inspect parts - second check)
 190 - (Identify as per dwg & Stock Location: _____) Identify and Stock
 200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7767T65	Low-Carbon Steel Round Tube, 0.188" Wall Thickness, 1-3/8" OD	2.0500 ft (2.05 ea)	100-Large Fab - Welded Assy-1	5/12765

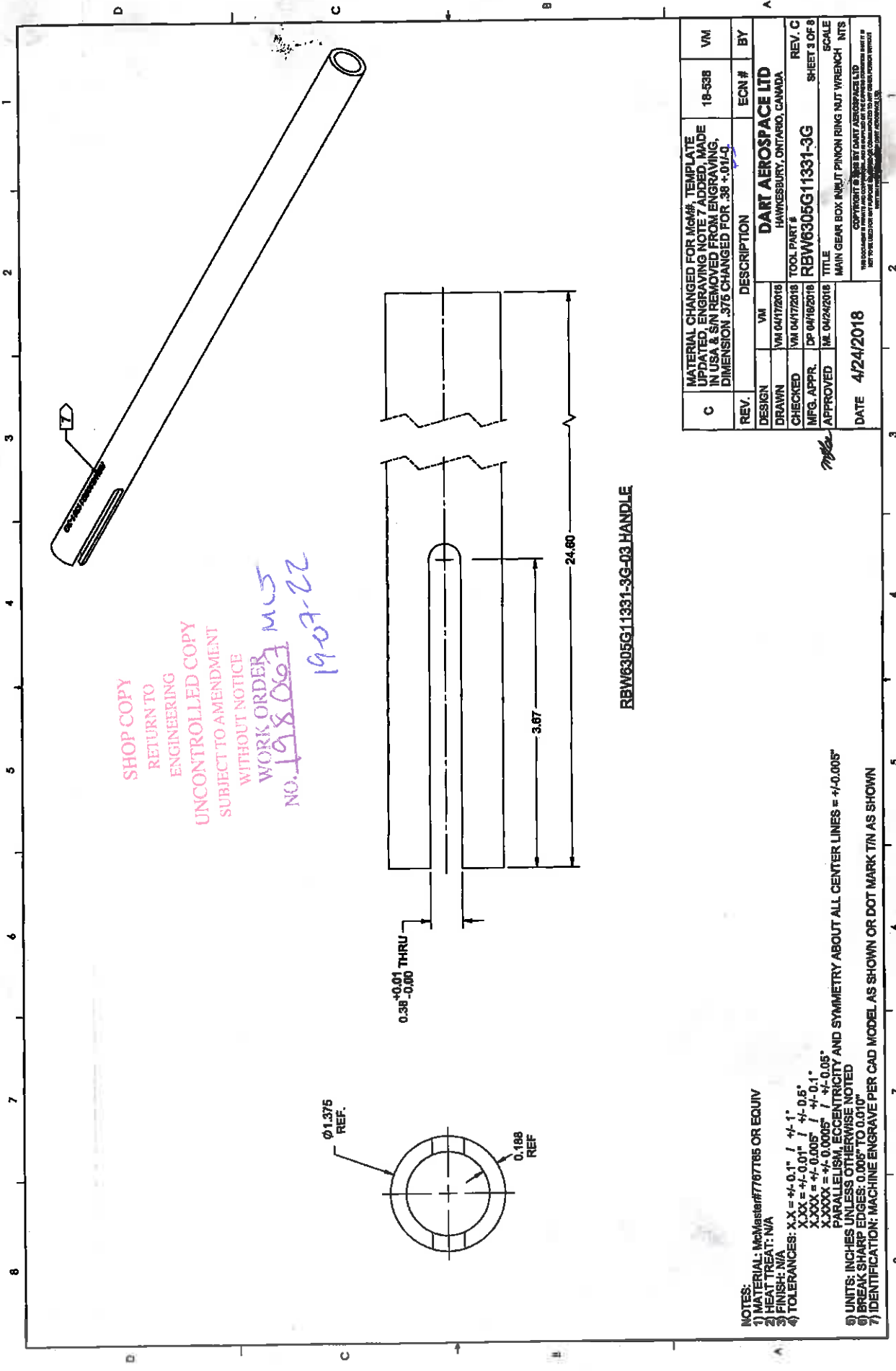
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	7767T65	2	36	0

Part Specifications

Specifications could not be found.

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198067
19-07-22

RBW6305G11331-3G-03 HANDLE

C	MATERIAL CHANGED FOR MM# TEMPLATE UPDATED ENGRAVING NOTE / ADDED MADE IN USA & SN REMOVED FROM ENGRAVING, DIMENSION .375 CHANGED FOR .38 +/-0.014				18-538	VM
REV.	DESCRIPTION				ECN #	BY
DESIGN	VM	VM	VM	VM		
DRAWN	VM	VM	VM	VM		
CHECKED	VM	VM	VM	VM		
MFG. APPR.	DP	DP	DP	DP		
APPROVED	ML	ML	ML	ML		
DATE	4/24/2018					
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				REV. C TOOL PART # RBW6305G11331-3G SHEET 3 OF 8		
MAIN GEAR BOX INUT PINION RING NUT WRENCH				SCALE NITS		
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- NOTES:
- 1) MATERIAL: McMaster #778785 OR EQUIV
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
B) UNITS: INCHES UNLESS OTHERWISE NOTED
C) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/M AS SHOWN



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No: _____

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS				MRB (QS1042)	
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition		Completed By	
Description Work Order Deviation								Lead hand / Supervisor	
								QC / QA Coordinator	
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
		Other/Details:							

